

FIG. 1 15

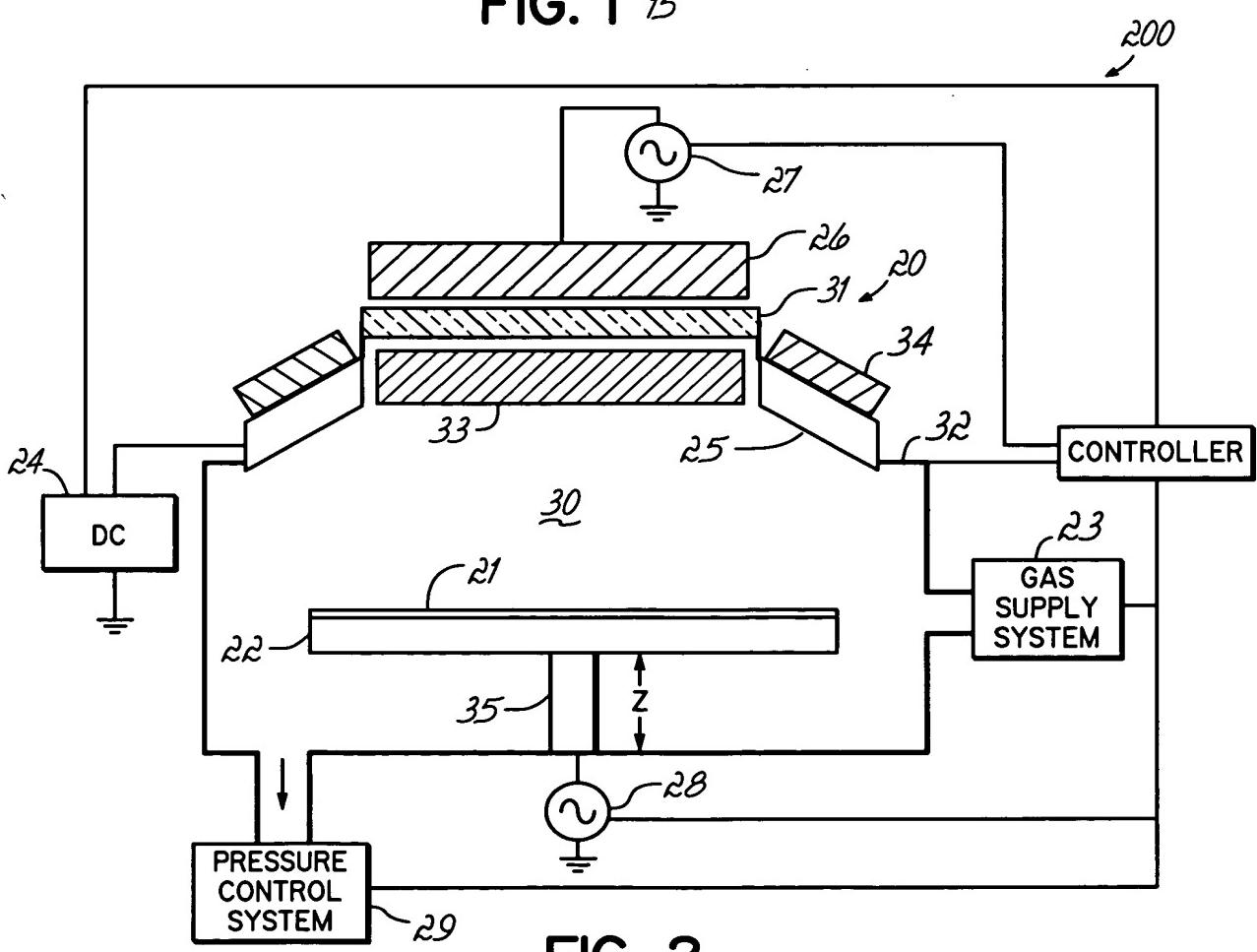


FIG. 2

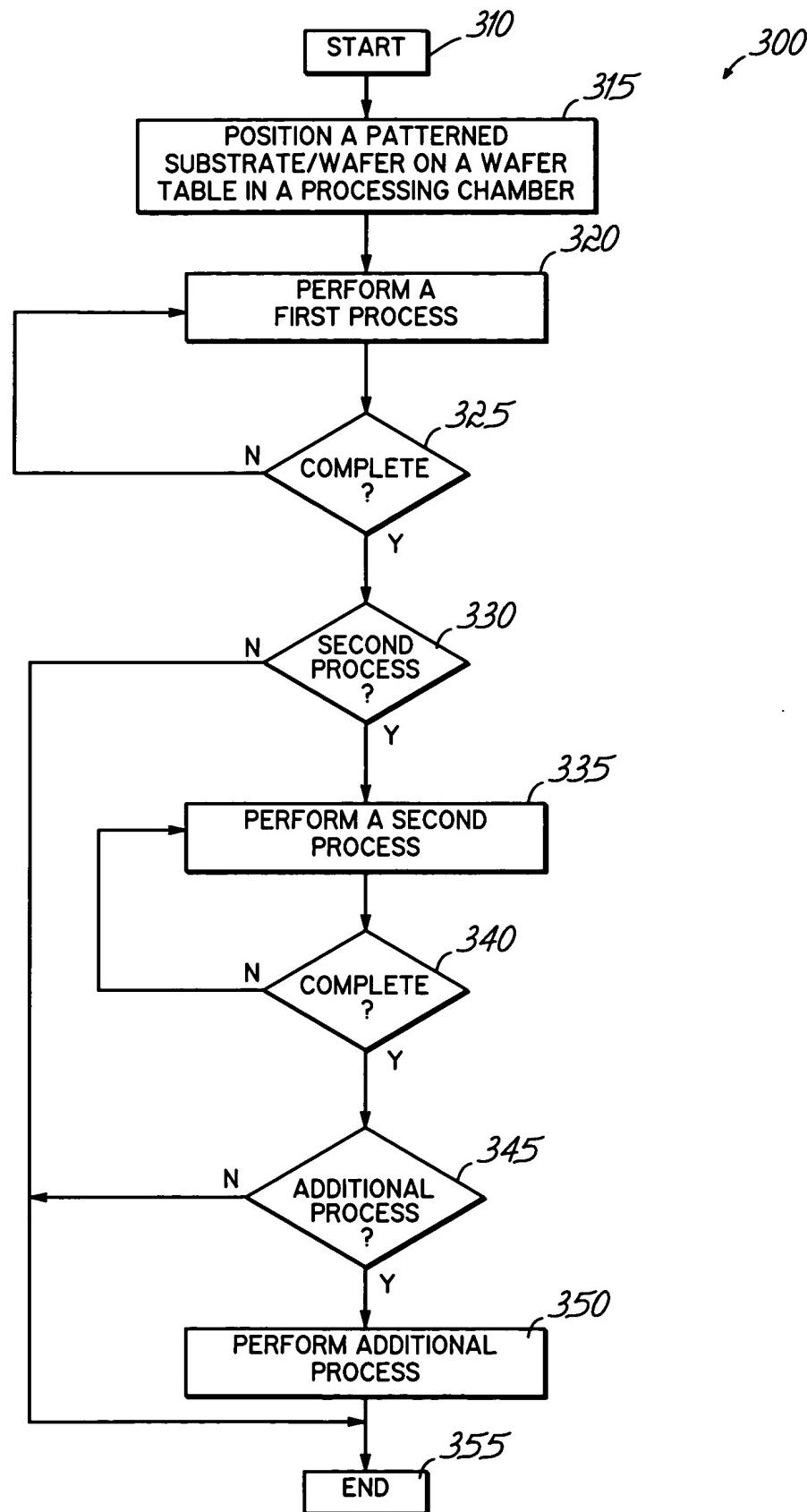
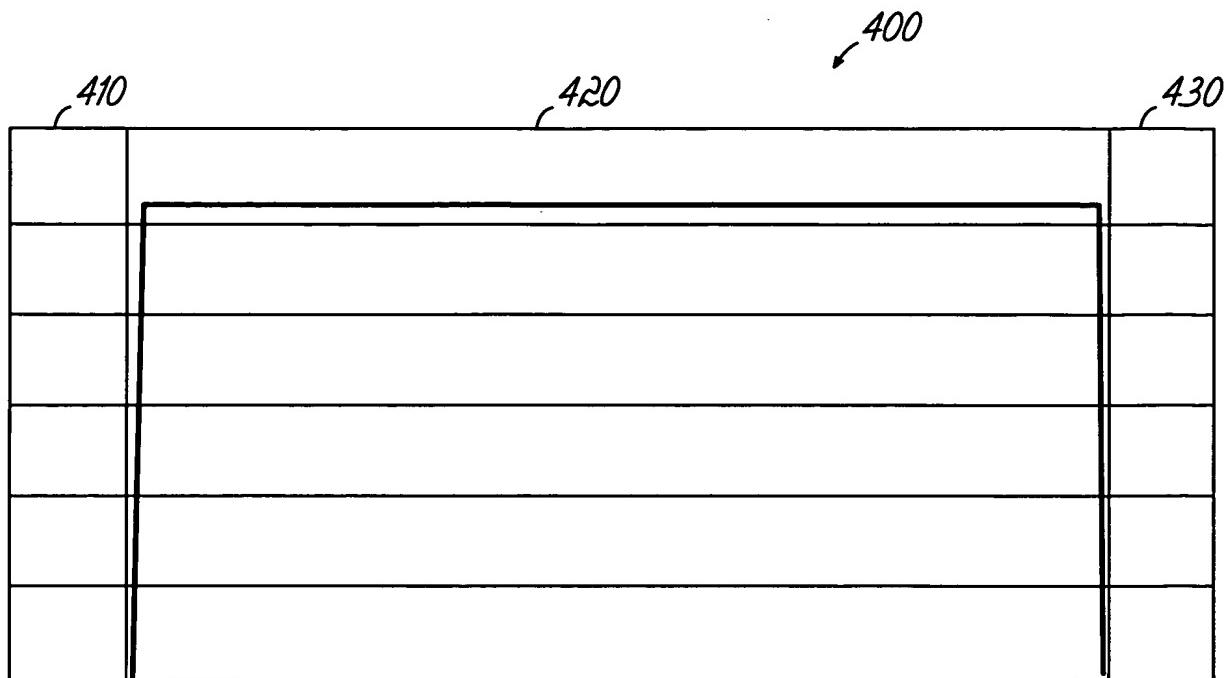
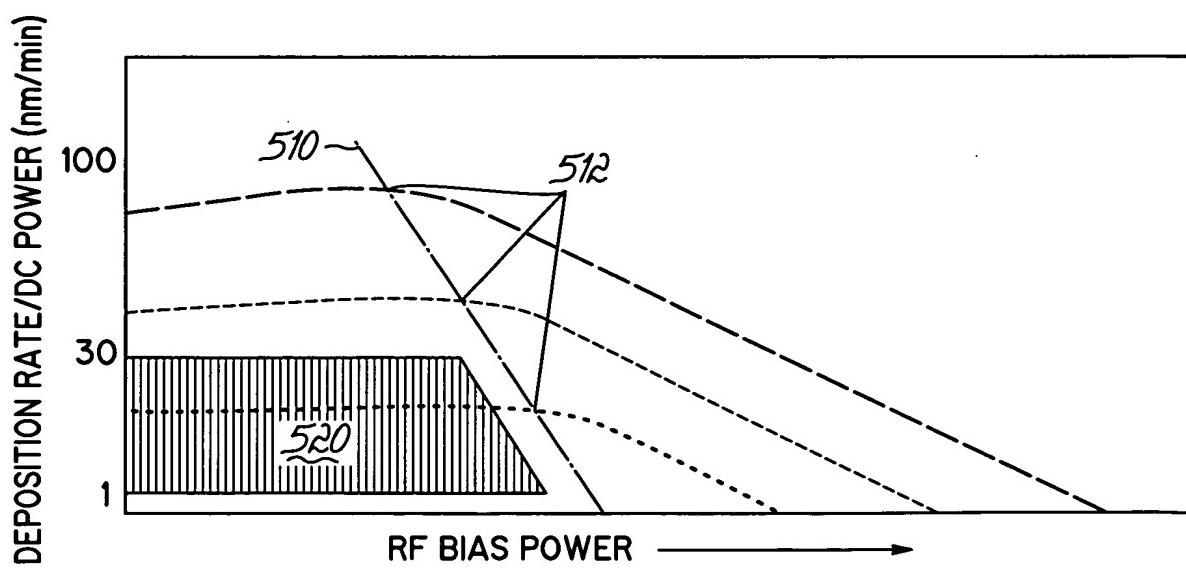


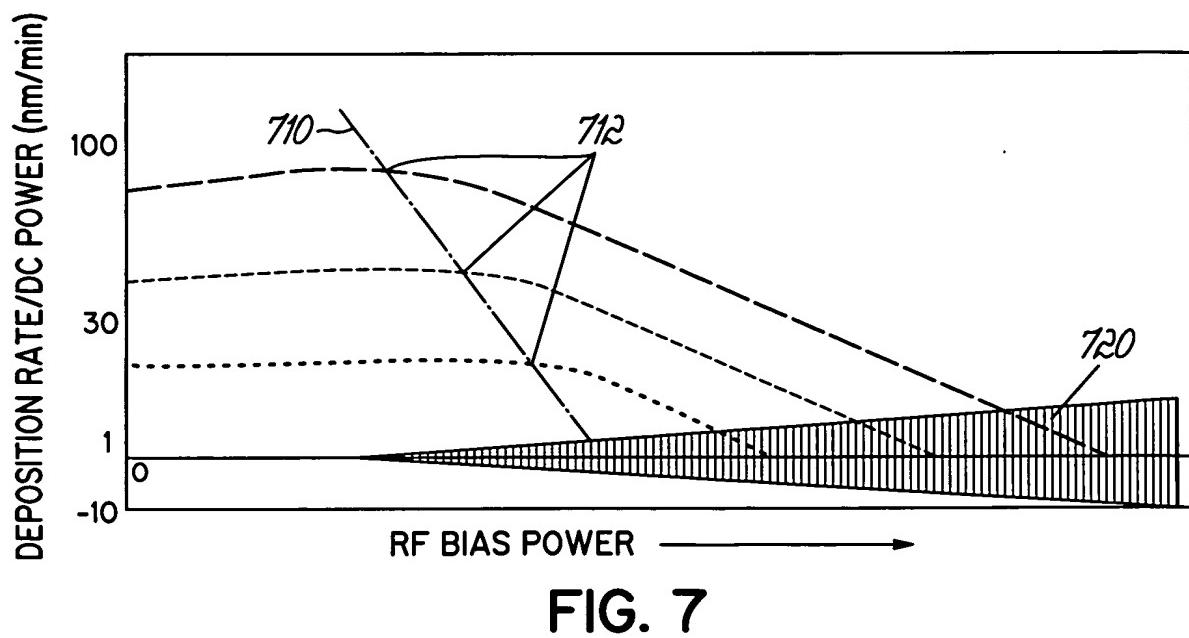
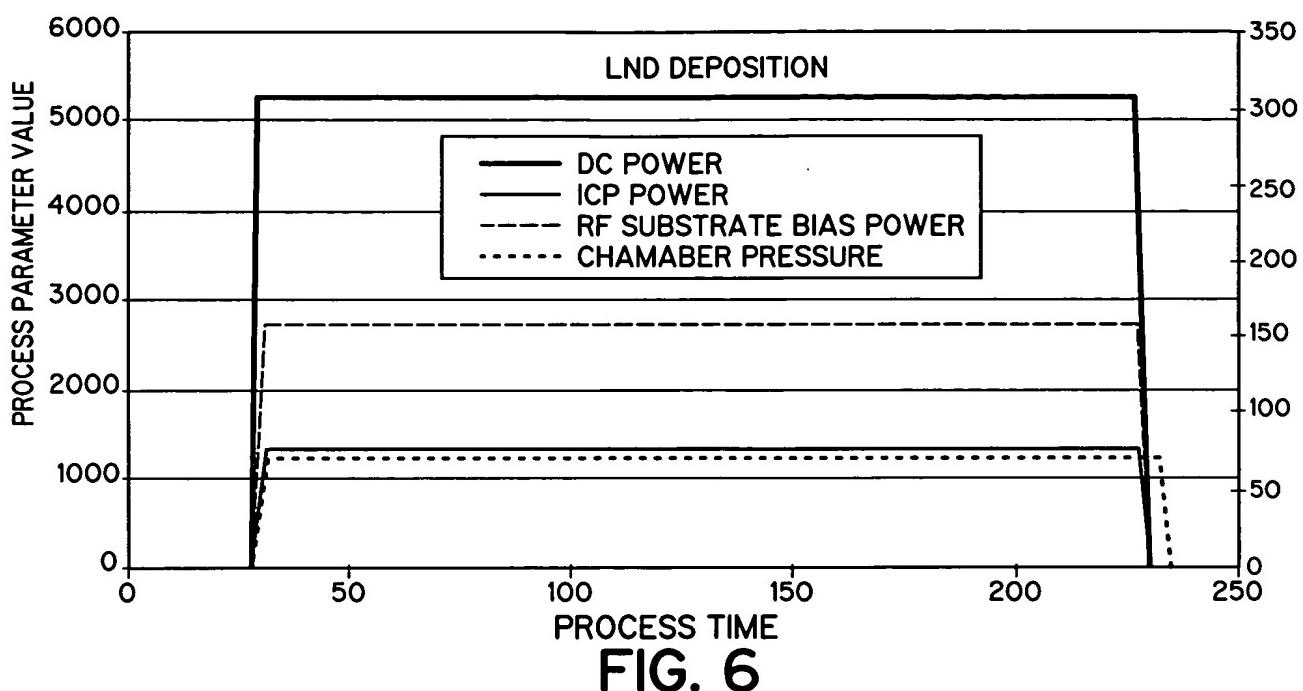
FIG. 3



PROCESS TIME  
**FIG. 4**



**FIG. 5**



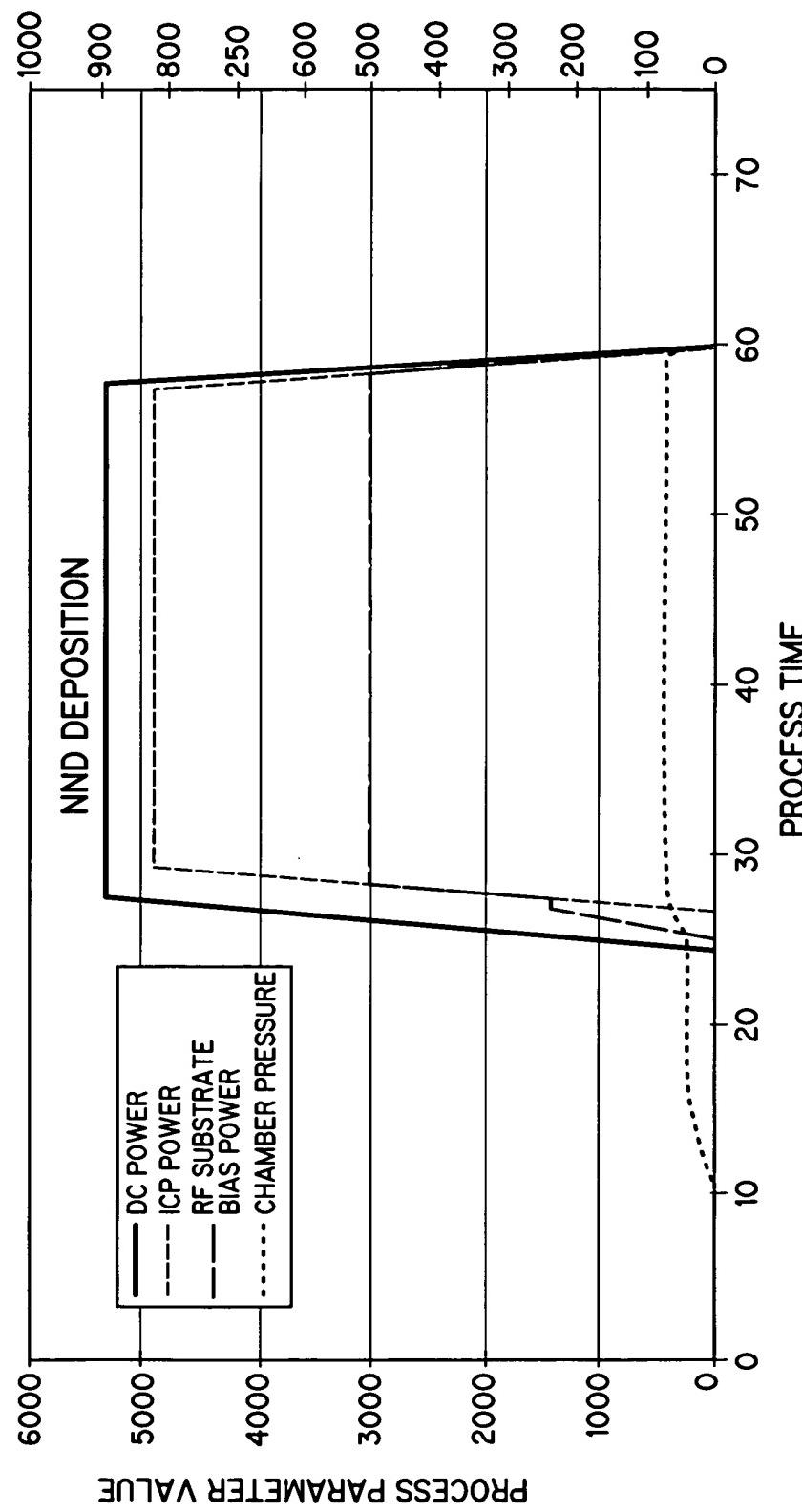


FIG. 8

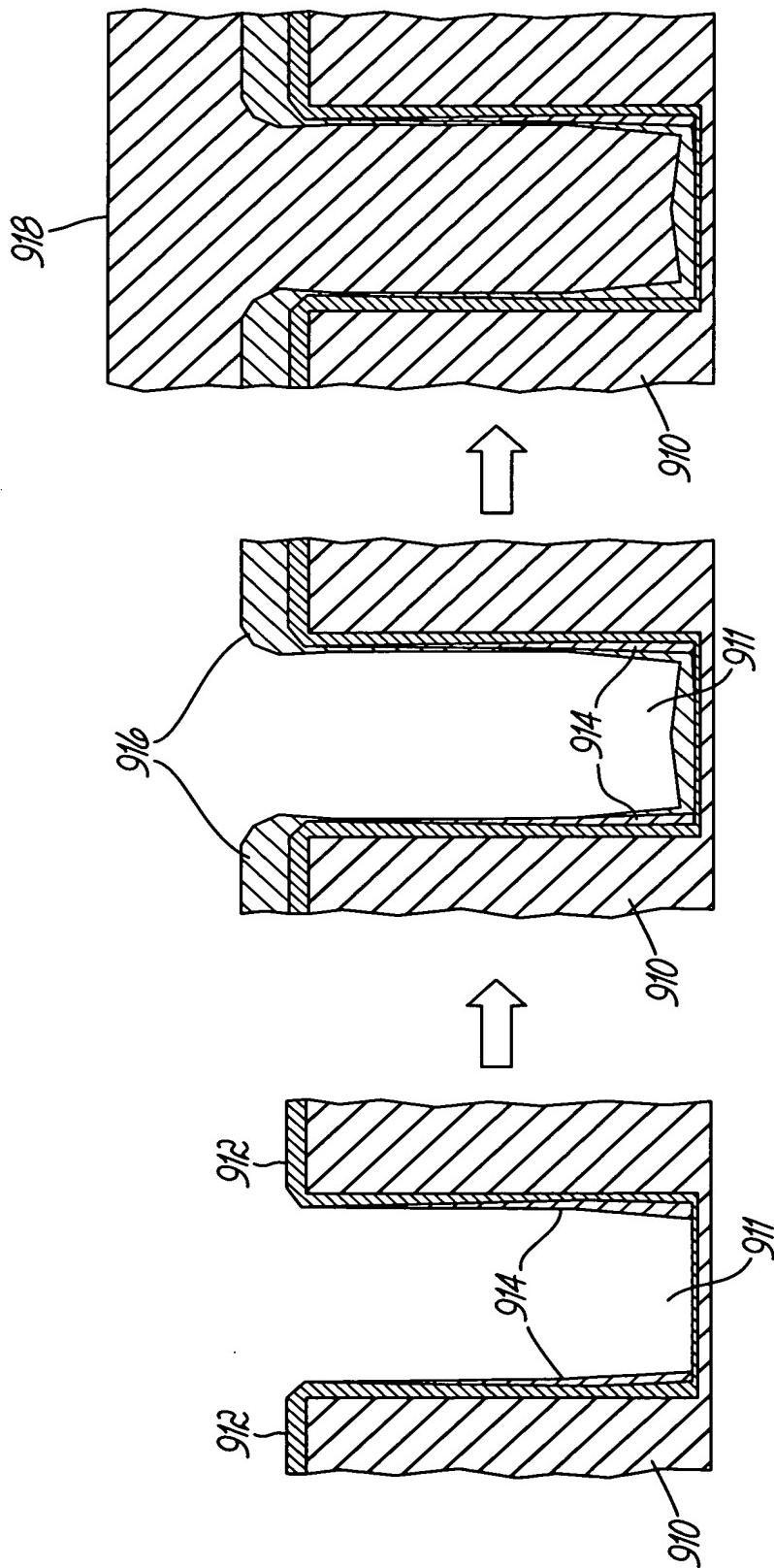


FIG. 9

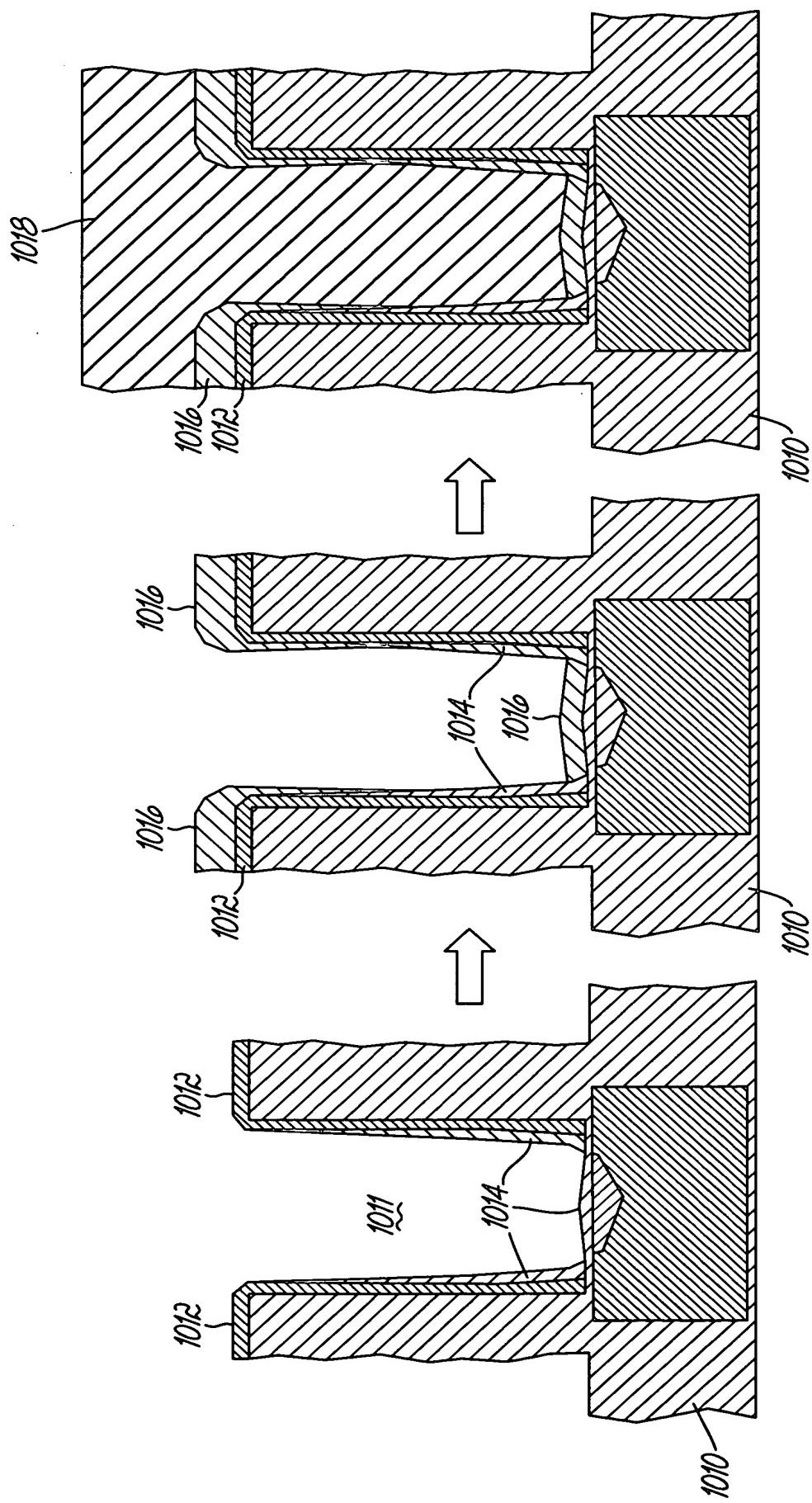


FIG. 10

OVERHANG  
COMPARISON

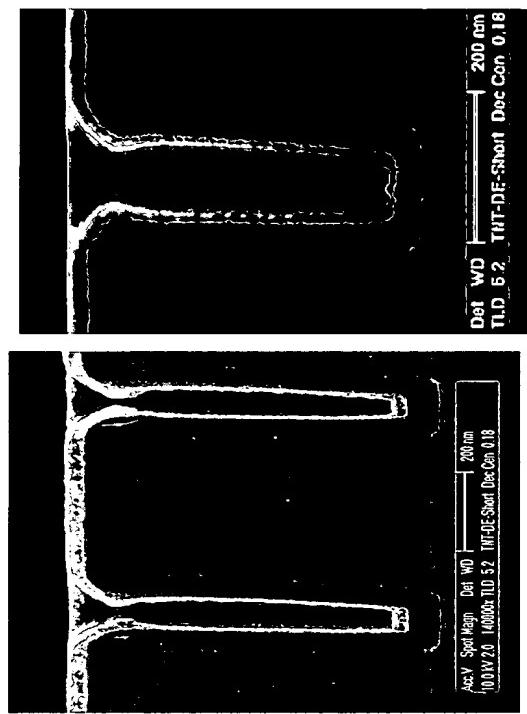
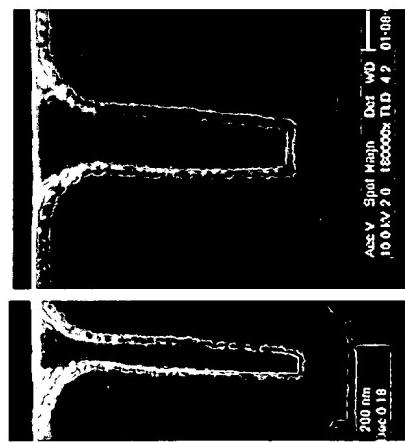


FIG. 11

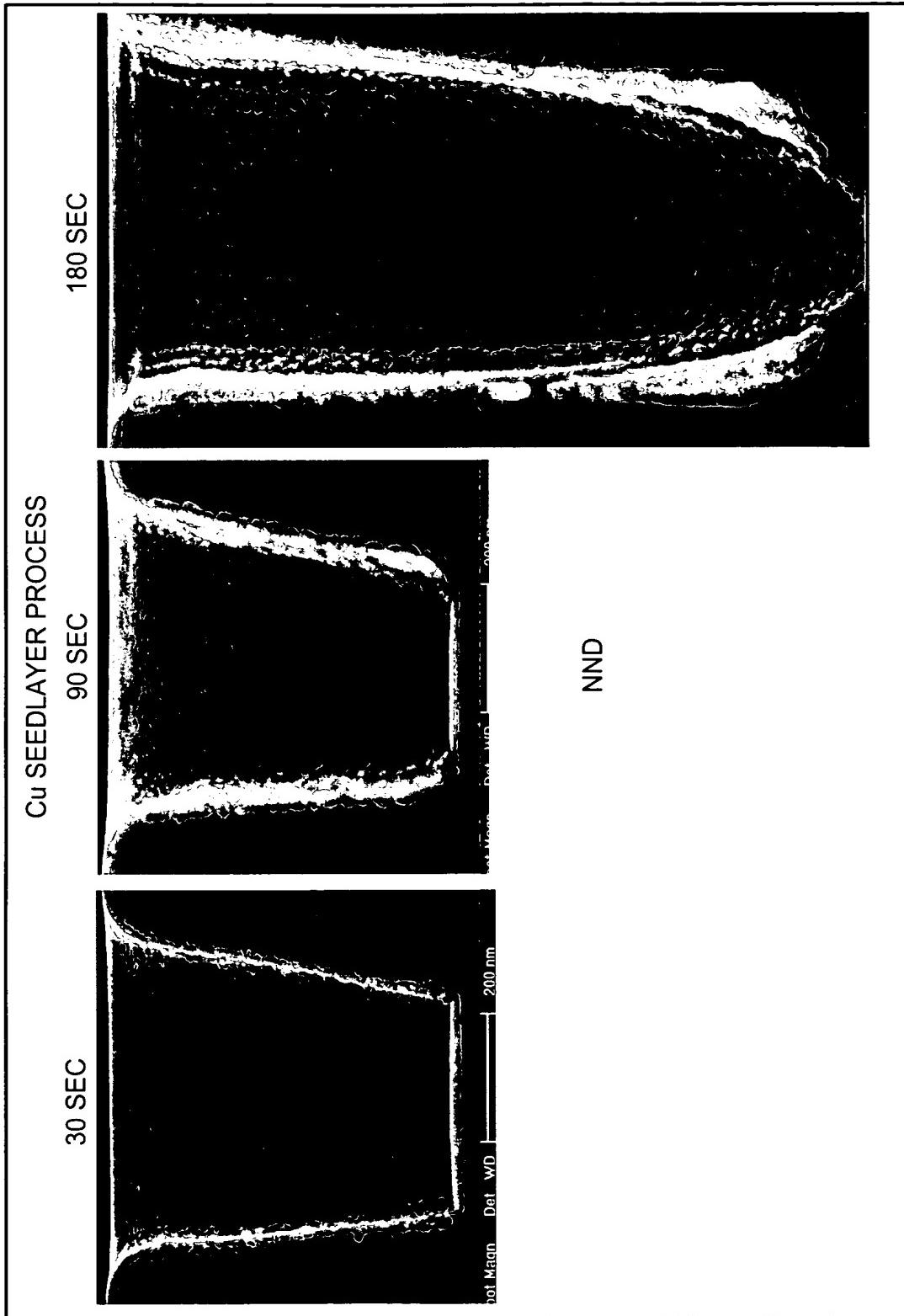


FIG. 12